



WHITEPAPER

Emerging Protocols in Machine Vision

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Introduction

Machine vision is transforming countless industries by empowering machines to perceive, process, and interpret visual data. As technology speedily advances, exciting and emerging protocols are being developed and adopted from other industries to enhance the efficiency, accuracy, and integration of machine vision systems.

Machine vision systems are becoming increasingly vital across various sectors, including manufacturing, healthcare, automotive, and security. These systems heavily rely upon complex protocols for data acquisition, processing, and communication. Emerging protocols are addressing the challenges of scalability, real-time processing, and interoperability, rendering machine vision more robust, versatile and trusted.

Read on as we discuss the latest protocols that are shaping the future of machine vision, including advancements in communication, data processing, and interoperability standards.



Key Emerging Protocols in Machine Vision

GigE Vision 2.1

GigE Vision is a widely adopted interface standard that leverages Gigabit Ethernet technology. By enabling interoperability in multi-vendor applications, the standard is helping drive machine vision into new markets, including medical imaging and security & defense. The latest version, GigE Vision 2.1, introduces several enhancements to the standard:

- **Improved Bandwidth:** Supports faster data transfer rates, essential for high-resolution and high-speed imaging applications.
- **Enhanced Synchronization:** Provides better synchronization capabilities for multi-camera systems, ensuring precise image capture.
- **Streamlined Data Handling:** Optimizes packet handling to reduce latency and improve real-time performance.

USB4 Vision

Building on the success of USB3 Vision, USB4 Vision offers significant advancements such as:

- **Increased Data Rates:** Supports up to 40 Gbps, enabling the transmission of ultra-high-resolution images with minimal latency.
- **Power Delivery:** Integrates power delivery features, simplifying cabling and reducing the need for external power sources.
- **Backward Compatibility:** Ensures compatibility with USB3 Vision devices, protecting existing investments while enabling upgrades.

RoCE

RoCE is an emerging protocol that leverages Remote Direct Memory Access (RDMA) over Ethernet, provides a high-performance, low-latency solution, offers significant advancements in data transfer efficiency, real-time communication, and interoperability:

- **Enhanced Performance:** RoCE's high data transfer rates and low latency significantly enhance the performance of machine vision systems, enabling faster and more accurate image processing.



- **Reduced Latency:** By minimizing latency, RoCE ensures real-time data processing and analysis, which is critical for applications requiring immediate response, such as automated inspection and robotic guidance.
- **Lower Power Consumption:** RoCE's ability to offload data transfer tasks from the CPU reduces overall power consumption, making it ideal for energy-efficient machine vision systems.
- **Improved Scalability and Simplified Integration:** RoCE supports scalable system designs, allowing for easy expansion and adaptation to growing performance requirements and increased data volumes in addition to compatibility with standard Ethernet infrastructure simplifies the integration process, reducing deployment time and costs.

CoaXPress 2.0

CoaXPress is renowned for its high-speed and long-distance transmission capabilities. CoaXPress 2.0 provides several notable improvements, amongst them:

- **Higher Data Rates:** Supports up to 12.5 Gbps per channel, facilitating the transfer of large image files in real-time.
- **Increased Flexibility:** Allows for flexible configurations, including multi-link setups that aggregate bandwidth across multiple cables.
- **Enhanced Robustness:** Features improved error correction and noise immunity, making it suitable for harsh industrial environments.

Thunderbolt

Thunderbolt, initially developed for high-speed data transfer in consumer electronics, is now being adapted to meet the rigorous demands of machine vision. This highly versatile protocol provides the features required for advanced machine vision tasks:

- **Increased Efficiency:** By way of high data transfer rates and low latency of Thunderbolt significantly increase the efficiency of machine vision systems, allowing for faster and more accurate processing.
- **Simplified System Architecture:** Delivers versatility and power delivery capabilities simplifying system design and reducing the complexity of cabling and power requirements.
- **Futureproofing:** Adopting Thunderbolt ensures that machine vision systems are compatible with the latest technologies and standards, providing a pathway for future upgrades and enhancements.
- **Enhanced Reliability and Security:** With robust error correction and security features, Thunderbolt enhances the reliability and security of data transmission in machine vision systems.

MIPI CSI-2 v3.0

The Mobile Industry Processor Interface (MIPI) Camera Serial Interface 2 (CSI-2) standard is widely used in mobile and embedded systems. Version 3.0 offers significant protocol upgrades:

- **Higher Throughput:** Achieves data rates up to 16 Gbps, supporting high-resolution and high-frame-rate video.
- **Improved Power Efficiency:** Reduces power consumption, crucial for battery-operated devices.
- **Advanced Features:** Introduces new functionalities like Ultra-Low Power Mode (ULPM) and embedded data types for enhanced image processing.

Sony SLV2

Machine vision systems depend on robust protocols for data acquisition, processing, and communication. Sony's SLV2 protocol represents the next generation of machine vision technology, providing enhanced performance and flexibility to support the fast-increasing complexity of vision systems:

- **Enhanced Performance:** The high data transfer rates and low latency of SLV2 significantly enhance the performance of machine vision systems, enabling faster and more accurate image processing.
- **Improved Flexibility:** SLV2's scalability and compatibility allow it to be used in a wide range of applications, from low-power embedded systems to high-performance industrial cameras.
- **Reduced Power Consumption:** Optimized for low power consumption, SLV2 is ideal for battery-operated and energy-efficient systems, extending the operational life of devices.
- **Simplified Integration:** SLV2 offers standardization and interoperability, simplifying the integration of different components and reducing development time and costs.



- **Futureproofing:** Adopting SLV2 ensures that machine vision systems are compatible with the latest technologies and standards, providing a pathway for future upgrades and enhancements.

OPC UA

The OPC Unified Architecture (OPC UA) is a platform-independent standard for industrial automation. The OPC UA for Machine Vision Companion Specification extends this standard to machine vision systems:

- **Interoperability:** Facilitates seamless integration with other industrial systems and IoT platforms.
- **Scalability:** Supports scalable architectures, from small embedded systems to large, distributed networks.
- **Security:** Incorporates robust security features, ensuring secure data exchange and device authentication.

Time-Sensitive Networking (TSN)

Time-Sensitive Networking (TSN) is a set of IEEE standards designed to ensure real-time performance in Ethernet networks:

- **Deterministic Communication:** Guarantees bounded latency and low jitter, critical for synchronized machine vision applications.



- **Interoperability:** Enables seamless communication across different network devices and protocols.
- **Scalability:** Supports large-scale, distributed machine vision systems with stringent timing requirements.

Benefits of Emerging Protocols

The latest protocols offer enhanced performance by virtue of higher data rates, reduced latency, and improved synchronization, enabling machine vision systems to process and analyze images more efficiently and accurately.

Emerging protocols provide more flexible configurations and compatibility with various devices and standards, allowing for effortless integration and scalability. With this flexibility comes improved reliability in the forms of advanced error correction, noise immunity, and robust security features that enhance the reliability and resilience of machine vision systems, particularly in challenging industrial environments.

By adopting the latest protocols, organizations can strategically future proof their machine vision systems, ensuring they remain compatible with upcoming technologies and standards.

Conclusion

The rapid evolution of machine vision technology is, in turn, fast driving the development of new and emerging protocols that enhance performance, flexibility, reliability, and interoperability. GigE Vision 2.1, Thunderbolt, RoCE, USB4 Vision, CoaXPress 2.0, MIPI CSI-2 v3.0, OPC UA for Machine Vision, and Time-Sensitive Networking are at the forefront of this transformation.

By understanding and adopting these protocols, organizations can leverage the full potential of machine vision systems, achieving greater efficiency and innovation in their operations.



To Do's

- **Stay Informed:** Keep current with the latest developments in machine vision protocols and standards.
- **Invest in Training:** Equip your team with the knowledge and skills to implement and optimize new protocols.
- **Collaborate with Experts:** Partner with technology providers and industry experts to ensure successful integration and deployment of advanced machine vision systems.
- **Plan for Scalability:** Design your machine vision infrastructure with scalability in mind, leveraging protocols that support future growth and advancements.

By incorporating these emerging protocols, businesses can not only enhance their current machine vision capabilities but also positively position themselves for future success in our ever-increasingly automated and data-driven world.